



NOTE:

- √ distance between collectors 270-300 mm
- ✓ cover screw connections and all threads with grease (punch paste)
- use support sleeves for Cu-pipe 28x1 mm!
- ✓ turn the expansion bend to prevent mechanical stress on the manifold (turn downwards)
- √ in case of parallel assembly: put the expansion bend on the roof plate
- ✓ resist when connecting make sure that the manifold do not rotate risk
 of damage to the collector!
- ✓ if necessary, stabilize the expansion bend (secure against twisting) (wrench width x)

ATTENTION!

All bolts and nuts for weight-bearing connections have to be tightened with a calibrated torque handle. The torque table can be found in the "Safety and installation manual for flat plate collectors".

The actual required item number of <u>mounting brackets</u> and <u>fixing points</u> depends on the structural requirements on site, as well as depending on the application with the applicable standards and regulatory documents. In particular the standards EN1991-1 and DIN1055, respectively the standard ÖNORM M7778.