



| Assembly: | |
|-----------------------|---|
| Glass: | Hardened, hail proof, structured solar glass, 3.2 mm, transmissivity: 91 % |
| Frame: | Aluminium frame, welded, top surface "natural", (opt. black anodized), cover strip black anodized |
| Absorber: | Aluminium full-plate absorber (harp geometry) with highly selective coating; laser welded; absorption: 95 %, emission: 5 %, with external sensor |
| Rear wall insulation: | 50 mm of degassing-free mineral wool |
| Glass sealing: | 2-component silicone |
| Rear wall: | Made of aluminium, sea water resistant, 0.4 mm |
| Connections: | Compression fitting 22 mm, 4 connections on side (if vertically assembled), heat transfer fluid can flow in both directions (L -> R or R -> L), approved for drain-back systems |

| Technical data: | | | | | | | |
|------------------------------|--|--------------------------------|----------|--|--|--|--|
| Dimensions vertical (LxWxH): | 2064 x 1154 x 98 mm | Total volume of the collector: | 1,57 lt. | | | | |
| Gross area: | 2,40 m ² | Max. inclination: | 90° | | | | |
| Aperture area: | 2,22 m ² | Min. inclination: | 20° | | | | |
| Absorber area: | 2,20 m ² | Max. operating pressure: | 10 bar | | | | |
| Weight without heat carrier: | 38 kg | Testing pressure: | 15 bar | | | | |
| Assembling: | Vertical, Horizontal, on-roof, freestanding, in-roof (only vertical) | | | | | | |

| Efficiency values (according to EN ISO 9806): | | | | |
|---|-----------------------------|--|--|--|
| Reference | Aperture area | | | |
| Test number: | TÜV Rheinland, 21250086.001 | | | |
| Conversion factor η_0 : | 0,788 | | | |
| Thermal transmittance coefficient simple a1: | 3,559 W/m²K | | | |
| Thermal transmittance coefficient square a ₂ : | 0,015 W/m²K² | | | |
| Angle factor: | 0,932 | | | |
| Efficiency η _{0,05} : | 0,618 | | | |



sunWin 24

| Power output in Watt (according to EN ISO 9806) | | | | | | |
|--|----------------------|----------------------|-----------------------|--|--|--|
| Irradiance W / m ² | | | | | | |
| | 400 W/m ² | 700 W/m ² | 1000 W/m ² | | | |
| ¹⁾ $\vartheta_k - \vartheta_a = 10 \text{ K}$ | 571 | 1114 | 1653 | | | |
| ¹⁾ $\vartheta_k - \vartheta_a = 30 \text{ K}$ | 386 | 929 | 1468 | | | |
| ¹⁾ $\vartheta_k - \vartheta_a = 50 \text{ K}$ | 174 | 717 | 1256 | | | |





Pressure loss:

(water-propylenglykol-mixture (60:40), at a temperature of 50°C) 70 60 pressure drop [mbar] 50 40 30 20 10 0 100 200 300 400 500 600 700 0 800 900 1000 mass flow [kg/h] If the collectors are connected in series you can determine the pressure loss per collector with the volume flow of the entire collector field. Then multiply the result with the number of collectors. Example pressure loss of a collector-field: step 1: determine the overall mass flow of the solar plant P_{tot} (kg/h) = P_s (kg/m²h) x N x A (m²) step 2: take the pressure loss of the collector ΔP_{col} of the diagram step 3: the pressure loss of the collector-field is $\Delta P_{tot} = \Delta P_{col} x N$ Nomenclature: P_s = specific mass flow per m² N = number of collectors A = absorber area of the collector = $2,20 \text{ m}^2$ example: solar plant with 5 collectors specific mass flow per $m^2 = 50 \text{ kg/m}^2\text{h}$ 50 x 5 x 2,20 = 550 kg/h acc. to diagram above 550 kg/h = 20 mbar x 5 pcs. = 100 mbar for the entire system with 5 collectors recommended mass flow (high flow): 25 kg/m²h up to 50 kg/m²h recommended mass flow (low flow): 15 kg/m²h up to 25 kg/m²h (notice: system hydraulics !) min. mass flow of each collector-field: 250 kg/h



sunWin 24

Connecting kit: Sensor Set of connections with clamping ring (elbow) and sensor pocket; also with pre-insulated stainless-steel flexible tubes; dimension 22 mm Image: state of the state of the

• Help: For further collector fields without a sensor !



Hydraulic connection:

Install the sensor (*) on the furthest to the right/left collector (using the connecting kit).

Attention! If the sun is shining during the installation of the collectors the connection units can get very hot! Attention! Make arrangements against accidents before working on the roof! Note the rules for accident prevention!



• Note: You can connect up to 12 units of collectors in a row. Furthermore the collectors should be separated and connected according to Tichelmann principle (see Fig. 1 and Fig. 2).



sunWin 24

